



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

List 9192

EXOCARB® MAX CBN-LN-SXB, Long Neck

SPEED FEED 1490	CBN	BR	2 FLUTE	30°		SHANK h6	STUB	PACKED 1 PIECE
---------------------------	------------	-----------	----------------	------------	--	--------------------	-------------	--------------------------

Radius Tolerance	
0.4mm ≤ D ≤ 3mm	+/- 0.050mm



EDP Number		Diameter		Length of Cut		Neck Length		Overall Length		Shank Diameter	
		D (mm)		Lc (mm)		L1 (mm)		L (mm)		d (mm)	
8525622	●	0.40		0.30		2.00		45.00		4.00	
8525623	●	0.40		0.30		3.00		45.00		4.00	
8525633	●	0.60		0.40		3.00		45.00		4.00	
8525634	●	0.60		0.40		4.50		45.00		4.00	
8525654	●	1.00		0.60		4.00		45.00		4.00	
8525655	●	1.00		0.60		5.00		45.00		4.00	
8525656	●	1.00		0.60		6.00		45.00		4.00	
8525657	●	1.00		0.60		7.50		45.00		4.00	
8525854	●	1.00		0.60		4.00		50.00		6.00	
8525855	●	1.00		0.60		5.00		50.00		6.00	
8525856	●	1.00		0.60		6.00		50.00		6.00	
8525857	●	1.00		0.60		7.50		50.00		6.00	
8525877	●	1.50		0.90		7.50		50.00		6.00	
8525903	●	2.00		1.20		6.00		50.00		6.00	
8525904	●	2.00		1.20		8.00		50.00		6.00	
8525905	●	2.00		1.20		10.00		50.00		6.00	
8525956	●	3.00		1.80		12.00		50.00		6.00	
8525957	●	3.00		1.80		15.00		50.00		6.00	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium								
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340	300	400	17-4 PH		6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1018	1045													○	○	○	○

○ Good ○ Best

